400 Series XT Features

- Product line includes: Double Hung Two- and Three-lite Horizontal Slider (XX, XOX), Picture Window, Hopper and Tilt n Slide.
- Welded frame and sash enhances structural integrity and increases durability.
- Available in new construction and replacement configurations.
- For ease of new construction installation, it comes with a pre-punched nailing fin.
- Subtle accessory grooves come standard so you can securely accommodate trim and other attachments.
- Accepts up to 1” insulated glass.
- The sash is SDL (Simulated Divided Lite) bar compatible.
- The Double Hung and Picture Window meet Missile Level D and Wind Zone 3 Impact test rating in accordance with ASTM E 1886-05 and ASTM E 1996-05.
- Dual Weatherstripping at stiles and interlock provides extra protection against air-infiltration and enhances the energy efficiency.
- Structural mull system available.
- Double wall lift handle for durability.
- A beveled exterior offers a pleasant, aesthetic design.
- 3-1/4” frame depth.
- Utilizes Chelsea’s Ccore® composite reinforcement.
- Meets AAMA Grade LC30 structural test standards with upgrades available to meet light commercial Grade LC50.

Performance Results

**Structural**
Test Standard - AAMA/WDMA/CSA 101/I.S.2/A440-08, NAFS
Tested to H Class LC30 (44” x 75”)
Tested to H Class LC 50 (44” x 75”)

**Thermal**
The 400 Series XT is capable of a U-Factor result of 0.20
The 400 Series XT performs to a SHG result with a range from 0.19 to 0.59