

DOUBLE HUNG REPLACEMENT

Thermally Advanced High Performance Window Series





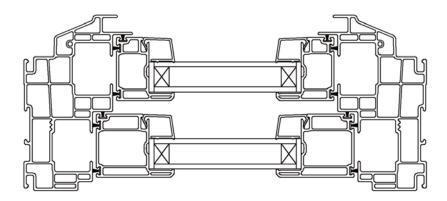
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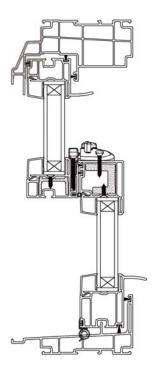




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1800 Series Features

- Models include: Double Hung with matching highperformance XX Horizontal Slider and universal direct set Picture Window.
- Designed to meet and exceed Energy Star Version 6.0.
- Through continued technological advances in window design, this window has been engineered to meet and exceed NFRC's stringent test standards.
- Enhanced exterior bevel on the frame gives it a soft look.
- Designed for replacement and new construction. For ease of new construction installation, it comes with a prepunched nailing fin.
- Triple seal weatherstripping engineered to ensure maximum contact throughout window — located at the stiles, head, interlock and sill. Provides extra protection against air-infiltration which enhances the energy efficiency.
- Multi-hollow profile for thermal and structural integrity with strategically placed internal walls.

- Screen track contour acts as a natural drip edge. Screen pocket designed for full screen applications.
- Fusion welded sash and frame corners assure that this window stays true and square, and fits the rough opening.
- Unique interlock extension provides full interlock contact and pile compression from jamb to jamb.
- Subtle accessory grooves come standard so you can securely accommodate trim and other attachments. Multiple accessories available. Optional T-mull.
- Accepts the most up-to-date innovative hardware.
- Accepts a range of insulated glass from 3/4" dual pane to 1-1/4" triple pane thickness.
- Utilizes Chelsea's Ccore® composite reinforcement.
- Vertical sill walls align with jamb walls for superior weld strength.
- Deep sash penetration in the frame.
- Hand rails have ergonomically designed handles.
- High performance slope non-weep sill.

Performance Results

Structural

Test Standard - AAMA/WDMA/CSA 101/I.S.2/A440.11, NAFS

LC55

Thermal Simulation
.14 U-Value capable

STC/OITC (Outdoor-IndoorTransmission Class)
34/28

Air Infiltration .07

